



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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012046

649.4701
Job Sheet 196983



Part No: 649.4701

Job Qty: 1 pcs

Part Name: AW119 Cable Cutter System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/26/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 2/25/20

Description: Order 17375

Type: SOLD

Note: 649.4700 rev.F IPP REV:A 12.11.05 NEW ISSUE DD VERF:JLM IPP REV:B AS PER ECR 12-54 13-07-09
JLM VERIFIED BY:DD IPP REV:C 16.08.11 AS PER DWG REV.C DD VERF:JLM IPP REV:D 17.11.08 AS
PER DWG REV.E2 DD VERF:JFS IPP REV:E 18.03.28 AS PER DWG REV.F DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Packaging 1 - Pick Kit	1 pcs	2/25/20	0.00	0.00		Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
110	QC 4	1 pcs	2/25/20	0.00	0.00		QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		

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CANADA
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Container No: S217902



Part: 649.4701

Job No: 196983

Serial No/Batch: S217902

Revision: F

Inspector:

Exp Date:

Instructions: FAA STC SR02425LA 12/86/1B-BRAZIL STC 21

120 Packaging 3-1 - Stock - B4B 1 pcs	2/25/20	0.00 0.00	QC 4 - 46	
			QC 4 - 68	
			QC 4 - 72	
			QC 4 - 74	DAS
			QC 4 - 75	78
			Packaging 3 - 1 - B4B	9-89
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	DAS
			Packaging 3 - 25 - B4B	78
			Packaging 3 - 26 - B4B	9-89
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
130 QC 21 - FG 1 pcs	2/25/20	0.00 0.00	QC 21 - FG - 21	DAS
			QC 21 - FG - 70	21
			QC 21 - FG - 53	9-89

Part Op 110 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 120 - (Identify as per dwg & Stock Location: _____)
 130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
649.4802	Lower Cutter Assembly	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5128921
649.5113	Wiper Deflector Shim	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5119850
MS24694-S62	Screw	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	5174154
MS27039-1-12	Screw	2 Ea (2 ea)	90-Packaging 1 - Pick Kit	5174154
NAS1330S08K321	RIVNUT	8 Ea (8 ea)	90-Packaging 1 - Pick Kit	5174154
649.4901	Upper Cutter Assembly	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5136907
649.5010	Deflector	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5172889
649.5211	Bracket	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5172889
649.5212	Bracket	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5172889
649.4811	Clip	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5172889
649.5012	Deflector	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5172889
649.5013	Deflector	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5172889
649.5213	Doubler	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5172889
649.5011	Deflector	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5172889
649.5214	Doubler	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5172889
649.4814	Doubler	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5172889
649.4816	Doubler	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5172889
601.3493	Quick Release Pin	2 pcs (2 ea)	90-Packaging 1 - Pick Kit	5172889
649.5211	Shim	1 pcs (1 ea)	90-Packaging 1 - Pick Kit	5172889
649.4813	Shim	4 pcs (4 ea)	90-Packaging 1 - Pick Kit	5172889
649.4812	Shim	3 pcs (3 ea)	90-Packaging 1 - Pick Kit	5172889

5160321X3 5070043 X1
 5018541
 5122360
 5160721
 5160304
 5031181
 3162345
 5142024
 5066448
 5160301
 5042730
 FM127115-2
 5123158
 FM128686
 5181001
 5204282
 5114064
 5123900-3
 51533
 51341184 5198100x18
 5107100-1
 51236380
 510352432 6-1
 5152000
 4520142 5192374X1
 5071833
 5204946
 FM123432
 5167111
 5159316
 5032331
 5167109X49 5207709X4
 5141300
 5214314
 FM127432-25
 5120402
 5215116
 5035330
 5053219
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 5046591
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 FM126000-2
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 5139026
 5043783
 5113854
 FM1384X4.1

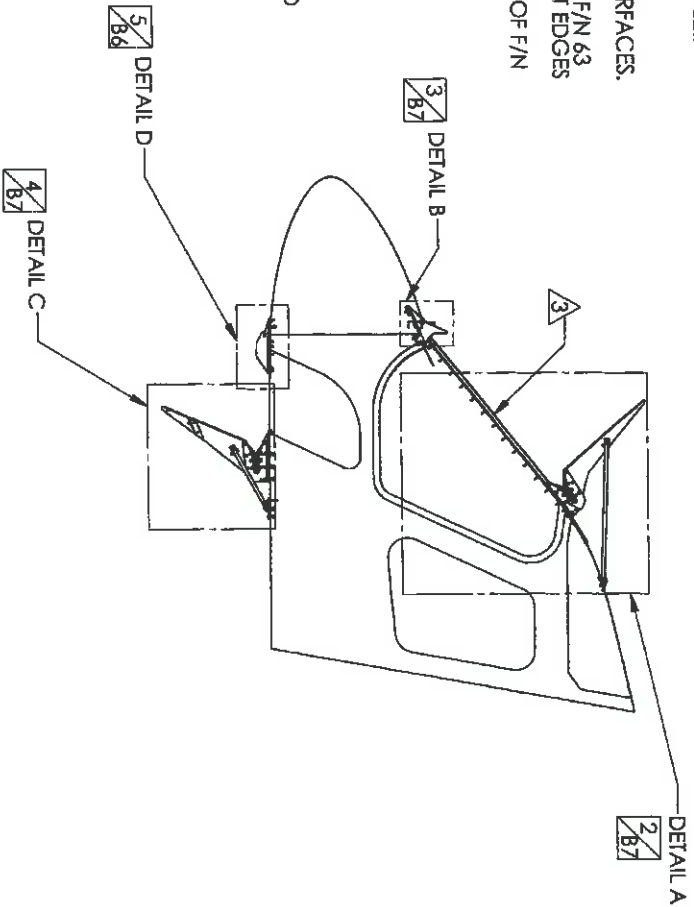
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Packaging 1 - Pick Kit	600.1012	1	23	0
	601.2045	1	20	0
	601.3493	2	12	0
	646.9910	4	25	0
	647.9014	8	34	0
	649.4811	1	14	0
	649.4812	3	3	0
	649.4813	4	18	0
	649.4814	2	8	0
	649.4815	4	7	0
	649.4816	1	28	0
	649.4817	4	10	0
	649.4818	1	8	0
	649.4819	2	10	0
	649.4820	1	6	0
	649.4901	1	1	0
	649.4902	1	3	0
	649.5010	1	9	0
	649.5011	1	9	0
	649.5012	2	4	0
	649.5013	2	9	0
	649.5110	2	10	0
	649.5111	1	3	0
	649.5112	1	2	0
	649.5113	2	4	0
	649.5210	2	11	0
	649.5211	1	2	0
	649.5212	1	11	0
	649.5213	2	3	0
	649.5214	1	14	0
	91420A230	13	91	0
	AN3C12A	8	109	0
	AN4C5A	4	53	0
	AN4C7A	2	121	0
	AN970-3	2	141	0
	CR3213-4-5	24	304	0
	CR3213-5-4	8	93	0
	MS20426AD3-4	32	2,149	0
	MS20426AD3-5	6	615	0
	MS20426AD4-4	4	1,918	0
	MS20470AD4-5	22	1,198	0
	MS20470AD5-11	2	1,058	0
	MS21042L08	9	1,088	0
	MS21042L3	22	1,144	0
	MS21042L4	4	2,404	0
	MS21059-3	3	253	0
	MS21069-08	16	115	0
	MS24694-C57	2	116	0
	MS24694-S62	2	66	0
	MS27039-08-13	12	398	0
	MS27039-08-19	26	729	0
	MS27039-08-24	3	139	0
	MS27039-1-08	2	425	0
	MS27039-1-10	6	337	0
	MS27039-1-12	2	191	0
	MS27039-1-13	13	370	0
	MS27039-1-14	4	94	0
	MS27039-1-18	4	1,119	0
	MS27039-1-25	2	63	0
	NAS1149CN832R	4	578	0
	NAS1149F0332P	53	2,485	0
	NAS1149F0363P	16	380	0
	NAS1149F0432P	8	1,542	0
	NAS1149FN832P	18	2,424	0
	NAS1330S08KB106	8	681	0
	NAS1330S08KB321	8	446	0
	NAS1832-3-7	8	119	0
	NAS1832-4-7	2	14	0
	NAS1834C3-300	2	120	0
	NAS620C-10L	8	370	0
	NAS9303B-5-03	4	44	0
Part Specifications				
Specifications could not be found.				

Plex 6/26/19 2:43 PM Dart.Renwick.Jennifer

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NOTES:

1. APPLY F/N 62 TO FAYING SURFACES.
2. AFTER INSTALLATION, APPLY F/N 63 A/R TO FILL GAPS AND FILET EDGES
3. MATCH DRILL HOLE ON TAB OF F/N 13 TO FIT RIVET F/N 45
4. REQUIRED QTY
F/N 12: 1
F/N 15: 2
F/N 17: 1
INSTALL EXTRA AS NEEDED
5. INSTALL ONLY IF REQUIRED
6. TRIM AFT EDGE AS REQUIRED



QTY	PART #	DESCRIPTION	MATL	SPEC.	RND #	PART #	DESCRIPTION	MATL	SPEC.
1	60	WASHER	601.1183		61	WASHER	601.1183		
1	62	WASHER	601.1183		62	WASHER	601.1183		
1	63	WASHER	601.1183		63	WASHER	601.1183		
1	64	WASHER	601.1183		64	WASHER	601.1183		
1	65	WASHER	601.1183		65	WASHER	601.1183		
1	66	WASHER	601.1183		66	WASHER	601.1183		
1	67	WASHER	601.1183		67	WASHER	601.1183		
1	68	WASHER	601.1183		68	WASHER	601.1183		
1	69	WASHER	601.1183		69	WASHER	601.1183		
1	70	WASHER	601.1183		70	WASHER	601.1183		
1	71	WASHER	601.1183		71	WASHER	601.1183		
1	72	WASHER	601.1183		72	WASHER	601.1183		
1	73	WASHER	601.1183		73	WASHER	601.1183		
1	74	WASHER	601.1183		74	WASHER	601.1183		
1	75	WASHER	601.1183		75	WASHER	601.1183		
1	76	WASHER	601.1183		76	WASHER	601.1183		
1	77	WASHER	601.1183		77	WASHER	601.1183		
1	78	WASHER	601.1183		78	WASHER	601.1183		
1	79	WASHER	601.1183		79	WASHER	601.1183		
1	80	WASHER	601.1183		80	WASHER	601.1183		

QTY	PART #	DESCRIPTION	MATL	SPEC.	RND #	PART #	DESCRIPTION	MATL	SPEC.
1	61	WASHER	601.1183		61	WASHER	601.1183		
1	62	WASHER	601.1183		62	WASHER	601.1183		
1	63	WASHER	601.1183		63	WASHER	601.1183		
1	64	WASHER	601.1183		64	WASHER	601.1183		
1	65	WASHER	601.1183		65	WASHER	601.1183		
1	66	WASHER	601.1183		66	WASHER	601.1183		
1	67	WASHER	601.1183		67	WASHER	601.1183		
1	68	WASHER	601.1183		68	WASHER	601.1183		
1	69	WASHER	601.1183		69	WASHER	601.1183		
1	70	WASHER	601.1183		70	WASHER	601.1183		
1	71	WASHER	601.1183		71	WASHER	601.1183		
1	72	WASHER	601.1183		72	WASHER	601.1183		
1	73	WASHER	601.1183		73	WASHER	601.1183		
1	74	WASHER	601.1183		74	WASHER	601.1183		
1	75	WASHER	601.1183		75	WASHER	601.1183		
1	76	WASHER	601.1183		76	WASHER	601.1183		
1	77	WASHER	601.1183		77	WASHER	601.1183		
1	78	WASHER	601.1183		78	WASHER	601.1183		
1	79	WASHER	601.1183		79	WASHER	601.1183		
1	80	WASHER	601.1183		80	WASHER	601.1183		

REV.	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE	01-06-18	P. BARRON
2	INCORPORATED REV. 01-06-18	01-06-18	P. BARRON
3	INCORPORATED REV. 01-06-18	01-06-18	P. BARRON
4	INCORPORATED REV. 01-06-18	01-06-18	P. BARRON
5	INCORPORATED REV. 01-06-18	01-06-18	P. BARRON
6	INCORPORATED REV. 01-06-18	01-06-18	P. BARRON
7	INCORPORATED REV. 01-06-18	01-06-18	P. BARRON
8	INCORPORATED REV. 01-06-18	01-06-18	P. BARRON

3000 ENTERPRISE CT.
SUITE 400
AERIAL INDUSTRIES, INC.
P.O. BOX 724-5800
A119 CABLE CUTTERS KIT